
OPERATION GUIDE

For foot lift up

1) U0-Speed Setting

Press R key once, then press M key for adjustment. Each time 100rpm. Press R key to save the setting.

2) U1-Needle Position Function

Press R key twice, press M key and select 0 or 1:

0=OFF 1=ON

If setting 1 and without synchronizer then will come up the error code. If you did not use the synchronizer and please set 0 to close this function.

Press R key to save the setting.

3) U2-Needle Position Setting

Press R 3 times, then press M key and select 0 or 1:

0=bottom position 1=top position

Press R key to save the setting.

4) U3-Running Direction Setting

Press R key 4 times, then press M key and select 0 or 1:

0=clockwise 1=Anti-clockwise

Press R key to save the setting.

5) U4-The Speed for Needle/Motor Stopping & Needle Position Precision Setting

Press R key 5 times, then press M key and select 8-45 for needle positioning speed and precision.

Press R key to save the setting.(At this time, if the long arm walking foot machine with the 100mm(diameter) pulley belt, just follow the current setting will be ok.)

6) U5-Motor Soft Starting

Press R key 6 times, then press M key to select. Between 0-9 numbers, with bigger number the soft starting will be more obvious, you can adjust the number as you need.

Press M key to save the setting.